



# Cable Harness Testers 8681 and 8687

# Up to 256 test points

- Fast automatic production testing
- Automatically learn the pin connections
- Statistical reports
- Hipot
- Insulation resistance
- Six standard measurement functions
- 4-wire testing with 8687
- Diagnostic meter mode with 8687

# Learn the cable

This allows the user to connect to the cable under test and automatically identify the pin connections, saving a great deal of time by not having to enter the pin connections manually and reducing operator error.

# Fast automatic testing

Once the cable pin connections have been identified up to six different measurements can be selected.

The range of measurements includes open/short, conductance, resistance, capacitance, diode and hipot/insulation resistance. Having set-up the measurement parameters the cable harness tester is ready to test, providing a simple Pass/Fail banner for each cable tested.

The range of tests available allow any cable to be completely tested for correct wiring and safe construction. It does this at great speed allowing fast throughput of manufactured cable assemblies.

# Statistical reporting

Onboard statistical reporting allows the operator to gain up to date statistical information on the number of units tested and number of units that have Passed/Failed.

In addition a more detailed fail analysis is available showing the number of failures per measurement.

### 8687 diagnostic meter mode

For the purpose of debugging test sequences or fault finding a broken cable the 8687 provides a facility for individually testing all points on a cable with any of the available tests.

8681	8687
Open/Short,	Open/Short,

Measurement functions	Open/Short, Conductance, Resistance, Capacitance, Zener, Intermittent O/S, Intermittent Conductance	Open/Short, Conductance, Resistance, Capacitance, Zener, Intermittent O/S, Intermittent Conductance	
Hipot / insulation resistance	700V DC 500V AC (option)	1500V DC 1000V AC	
Test Points	128 (256 option)	128	
Interfaces	Remote control Printer, RS232	Remote control Printer, RS232	
4-Wire testing	N/A	Yes	
Meter mode	N/A	Yes	
Instrument settings	62 setup files	56 setup files	
Statistics report	Yes	Yes	
Learn cable function	Yes	Yes	
Sequence test	Yes	Yes	

# **Print test results**

The Cable Harness Testers have remote control, RS232 and printer interfaces as standard, offering a range of options to the user for controlling the instrument, uploading and downloading instrument settings and printing results.

## Save instrument settings

In addition up to 56 instrument set-ups can be saved in the non-volatile memory in the instrument.

### Accurate LCR measurements

Offering a higher degree of performance, the 8687 uses a 4-wire connection to the cable under test providing accurate and repeatable measurements of resistance, conductance and capacitance.

## Complete cable harness test system

Providing high performance, wide range of measurements, fast production testing and simple straightforward operation, at an extremely low price, the 8681 and 8687 Cable Harness Testers provide excellent value to cable harness manufacturers worldwide.





# **Test functions**

	8681	8687
Resistance	Max. 1 MΩ	$0.02~\Omega$ to $10~M\Omega$
Conductance	Max. 50 Ω	$0.001~\Omega$ to $50~\Omega$
Capacitance	1 pF to 1 μF	10 pF to 1 μF
Zener	0 to 7 V	0 to 7 V
Insulation resistance	1 ΜΩ	$0.1~\mathrm{M}\Omega$ to $1.5~\mathrm{G}\Omega$
Hipot	Max 5 mA	Max 5 mA
Open/Short	$2 \text{ k}\Omega$ to $50 \text{ k}\Omega$	$1 \text{ k}\Omega \text{ to } 50 \text{ k}\Omega$
Intermittent O/S test	$2 \text{ k}\Omega \text{ to } 50 \text{ k}\Omega$	$1 \text{ k}\Omega \text{ to } 50 \text{ k}\Omega$
Intermittent conductance	Max. 50 Ω	$0.01~\Omega~$ to $50~\Omega$

## **Advanced functions**

- 4-wire measurement (8687 only)
- Programmable sequence test
- Auto pin search
- Self diagnostic
- Self calibration

# **Basic accuracy**

±5%

# Scanning mode

Auto / Short switchable

# **Measurement speed**

0.1s basic

# Test signal

Test signal level 5V ±5%

# **Insulation / Hipot**

8681

200 - 700V DC

100 - 500V AC (Option)

8687

50 - 1500V DC

100 - 1000V AC

# Display & sound

320 x 240 graphic LCD Display. Pass/Fail LED indicator. Internal speaker

### **Connections**

128 test points 256 points optional on 8681 only Hipot calibration +/- output Auto pin-search jack

Tel: +86 130 66830676

## Front panel control buttons

SysKey / FastKe y / EditKey / SoftKey

### I/O interface

Parallel printer interface Remote control interface RS232 Interface

### **Test Program Memory**

62 setup files (8681) 56 setup files (8687)

# **Power Supply**

115/230 V AC ±10%, 50/60 Hz

# **Temperature & Humidity**

15°C to 35°C, RH 75%

# Dimension (W x H x D)

425 x 190 x 350 mm

# Weight

Approx. 14 kg (without accessories)

## **Cable Capacitance**

1 μF max.

### Order codes

Description 8681 Cable Harness Tester 700 V DC 128 test points. Supplied with user manual power cord, auto pin-search probe and 2-in-1 64 pin DIN-to-horn converter	Order code 1J8681
Options 256 test points 500 V AC hipot Chinese language	/C2 /H1 /N
8687 4-Wire Cable Harness Tester 1500V DC IR & 1000V AC hipot, 128 test points Supplied with user manual power cord, auto pin-search probe and 2-in-1 64Pin DIN-to-horn converter.	1J8687
Option Chinese language	/N

### Accessories 8681 and 8687

2 in one 64 Pin-to-Horn Converter AV-8685DH1 Fixture Flat Cable (30cm) AK-8600F1 KB-8685K1 Calibration Fixture Set

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